

**X3IR**

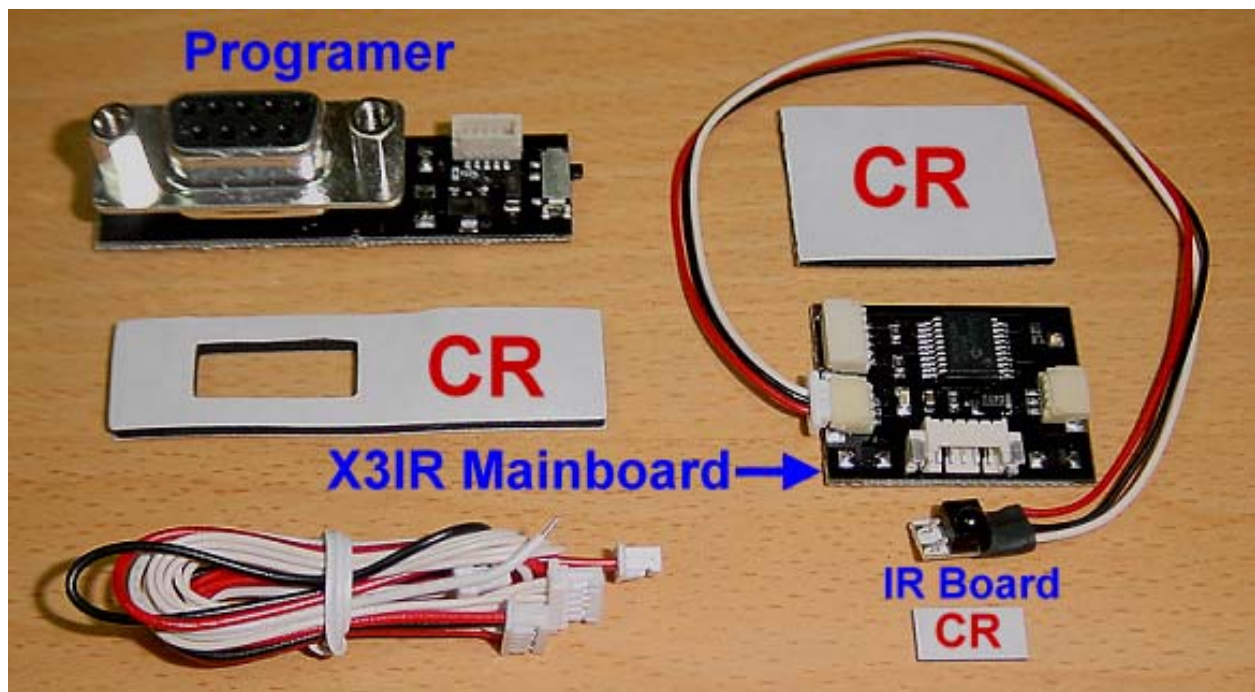
# **Front Panel Install**

**V2.0**

## Contents

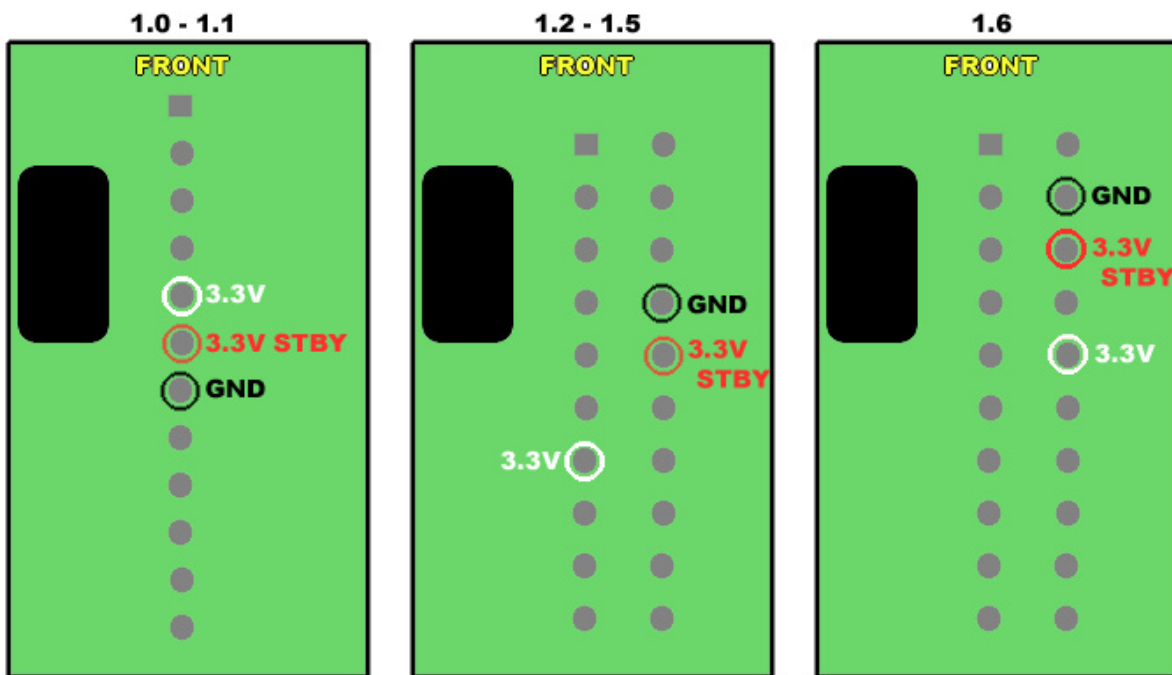
1. X3IR Package Contents
2. Setting up the connections
3. Installing the X3IR into the front panel

### 1. X3IR Package Contents

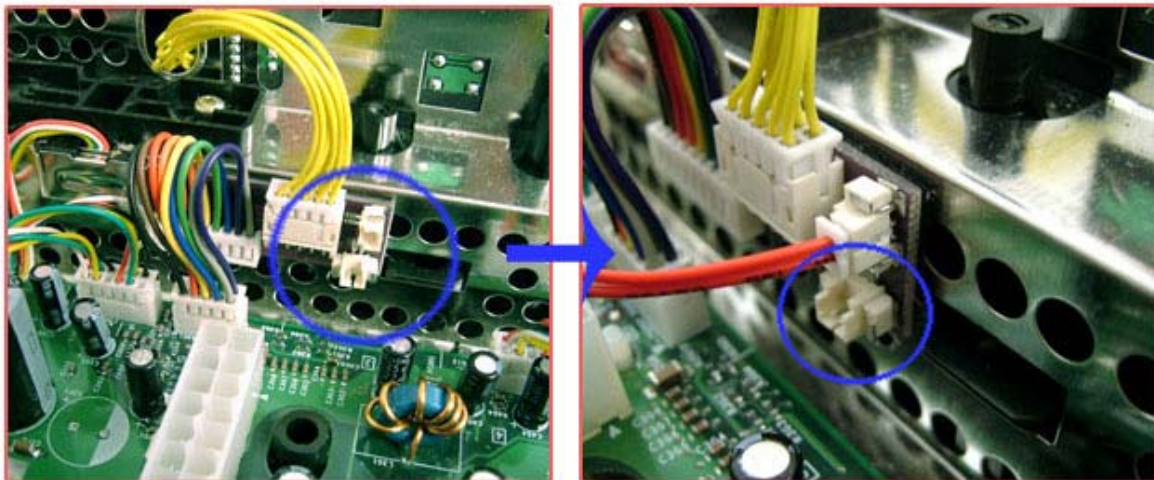


## 1. Setting Up The Connections

1) With the included wire harness, solder the 3 loose wires as follows:

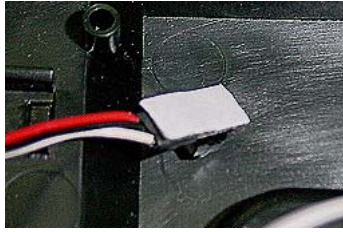


2) Connect the 2-pin connector of the wire harness to the front panel's "splicer" that came with the X3 modchip.

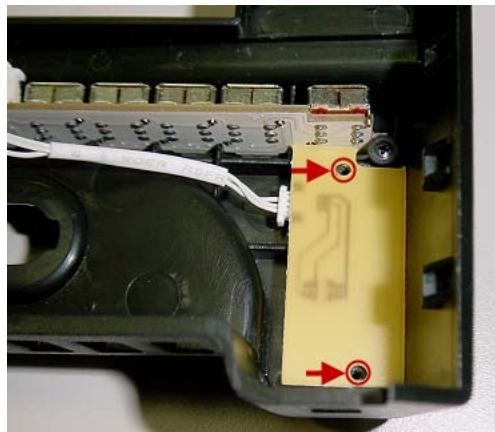


## 2. Installing the X3IR Into the Front Panel

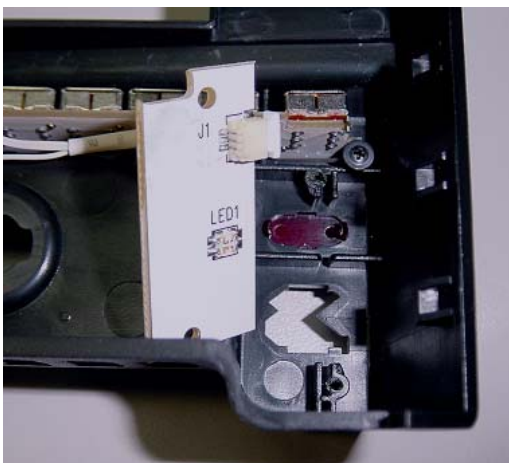
1. Tear off the small CR sticker, and stick it on the back side of IR PCB.



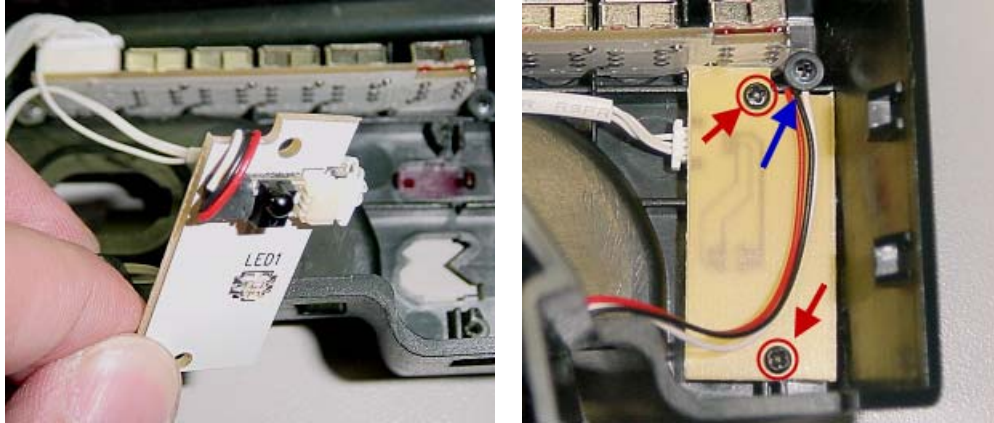
2. Remove 2 screws of X3CP



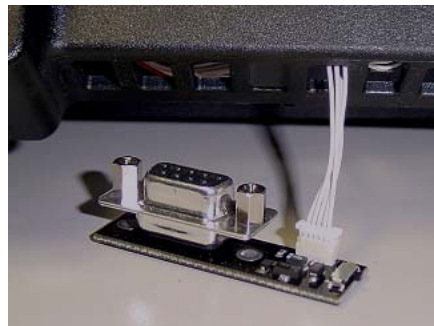
3. Stick the IR PCB onto the X3 Control Panel PCB exactly as shown.



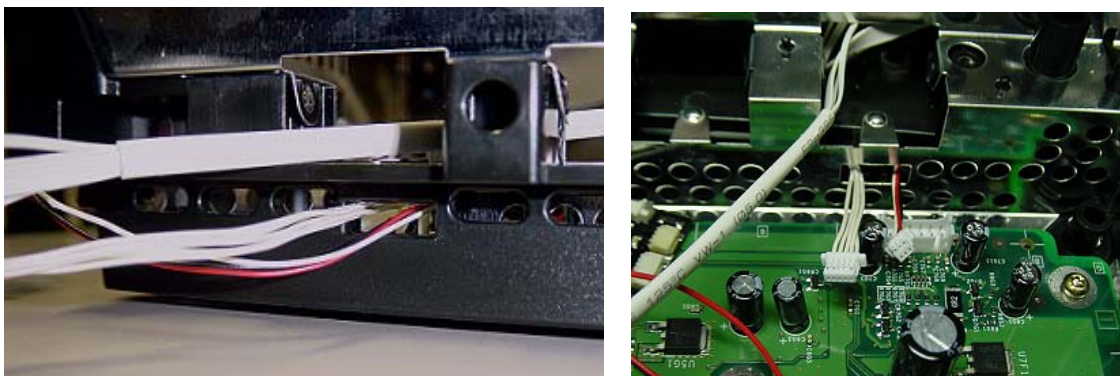
4. Wrap the 3 wires of the IR PCB around to the backside of the CP PCB and place the 2 screws back on.



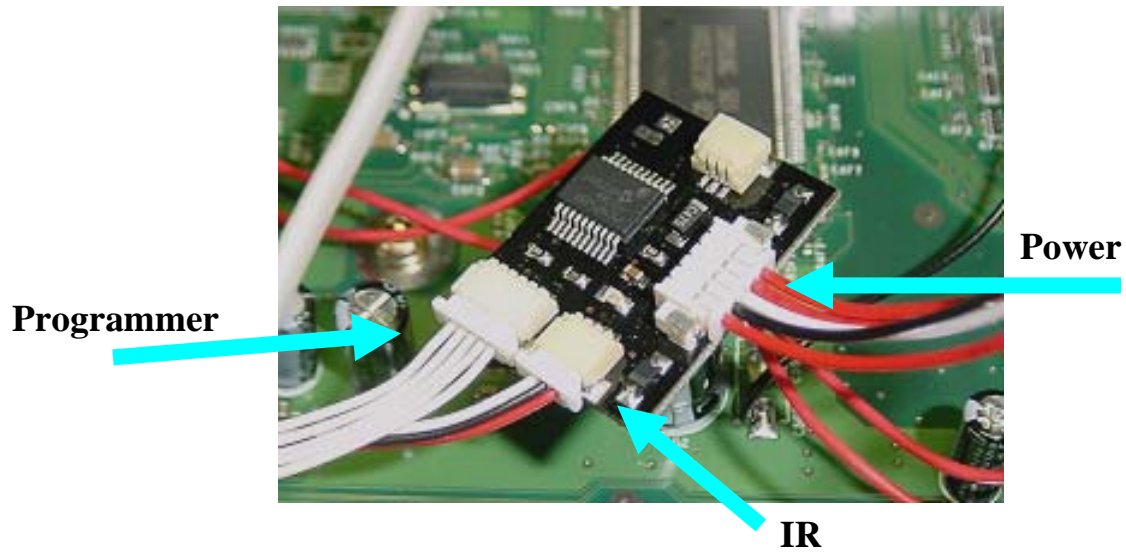
5. Plug the white cable into the connector of the Programmer.



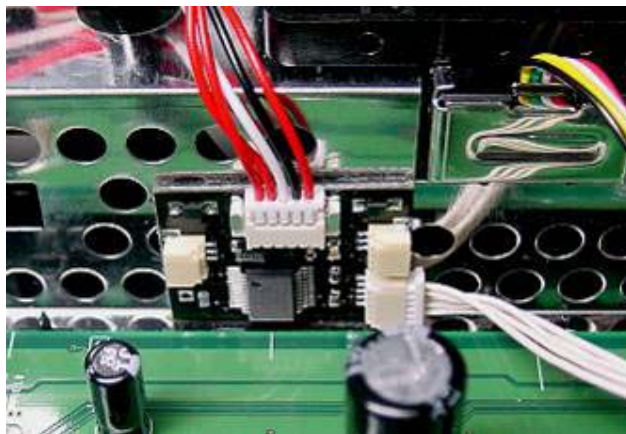
6. Feed the IR PCB wires and the programmer cable through the hole of Xbox to the inside.



6. Connect the IR Wires (3 Pin), Programmer cable (5 Pin) and Power Cable (Big 5 Pin) the X3IR.



7. Stick the X3IR to the backside of the metal grill of the front of the Xbox.



7. Install the programmer at the bottom of X3CP with CR sticker



8. Installation Completed